



Approved Manufacturer of Steel Plates, Strip, Sections & Bars

Manufacturer	Cogne Acciai Speciali SpA
Address	C.A. Ufficio AMM/For, C.A. Ufficio AMM/For Via Paravera 16, Aosta - Italy, 11100, Italy
Type	Steel Making Semi-Finished Products Bars

This approval is subject to compliance with the Rules for the Manufacture, Testing and Certification of Materials. The full details of the processes and grades to which this approval applies are given on subsequent pages of this certificate.

This certificate is issued to the named manufacturer, and is valid until the expiry date specified. Lloyd's Register is to be notified of any change that may affect the validity of this certificate, and reserves the right to cancel or withdraw this certificate.



71 Fenchurch Street, London, EC3M 4BS, United Kingdom

Clive Arnold

Metallurgy Team - Lead Specialist to Lloyd's Register EMEA
A member of the Lloyd's Register group

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Steel making	E.A.F. / Con Cast	Grades		
-	-	austenitic stainless steel		
-	-	duplex stainless steel		
-	-	Martensitic Stainless Steel		
Steel making	E.A.F. / Ingot	Grades		
-	-	austenitic stainless steel		
-	-	duplex stainless steel		
-	-	Martensitic Stainless Steel		
Semi-Finished Products	Ingots (tonnes)	Grades	Maximum Weight	Units
As cast	-	duplex stainless	14.00	Tonnes
As cast	-	martensitic stainless	14.00	Tonnes
As cast	-	austenitic stainless	25.00	Tonnes
Semi-Finished Products	Billets	Grades	Maximum Thickness	Units
As Rolled	-	austenitic stainless	270.00	mm
As cast	-	Martensitic Stainless Steel	220.00	mm
As Rolled	-	duplex stainless	270.00	mm
As Rolled	-	Martensitic Stainless Steel	160.00	mm
Semi-Finished Products	Bars	Grades	Maximum Diameter	Units
Hot Rolled	-	austenitic stainless steel	200.00	mm



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Forged	-	austenitic stainless steel	370.00	mm
Forged	-	austenitic stainless steel	450.00	mm
Rolled/Forged	-	Martensitic Stainless Steel	400.00	mm
Semi-Finished Products	Blooms	Grades	Maximum Thickness	Units
Hot Rolled	-	austenitic stainless steel	200.00	mm
Bars	Structural	Grades	Maximum Diameter	Units
Quenched and Tempered	-	martensitic stainless	400.00	mm
Bars	Machinery	Grades	Maximum Diameter	Units
Quenched and Tempered	-	martensitic stainless	400.00	mm

Additional Remarks

Steelmaking, Semi-Finished Products and Bars.

Steelmaking: E.A.F / Con Cast: Austenitic Stainless Steel, Martensitic Stainless Steel, Duplex Stainless Steel.

Steelmaking: E.A.F / Ingot: Austenitic Stainless Steel, Martensitic Stainless Steel, Duplex Stainless Steel.

Steelmaking includes AOD / LF Refining.

Martensitic Stainless Steel Products accepted for approved applications.

Martensitic stainless steel bars up to 145 mm diameter produced by rolling from concast billet.

Martensitic stainless steel bars up to 160 mm diameter produced by rolling from ingot.



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Martensitic stainless steel bars up to 400 mm diameter produced by forging from ingot.

Machinery bars from concast / rolling route approved up to 125 mm.

Austenitic Stainless Steel, Semi-Finished Products in round or square shape, maximum thickness/diameter 600 mm.

Approval covers semi-finished processes, hot rolling, hot forging and rough forging.

Austenitic Steel. Hot rolled bars from continuous casting up to diameter, 154 mm.

Austenitic Stainless Steel. Hot rolled round bars from ingot casting, up to 200 mm.

Austenitic Stainless Steel. Forged bars from ingot casting, up to 450 mm.



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